

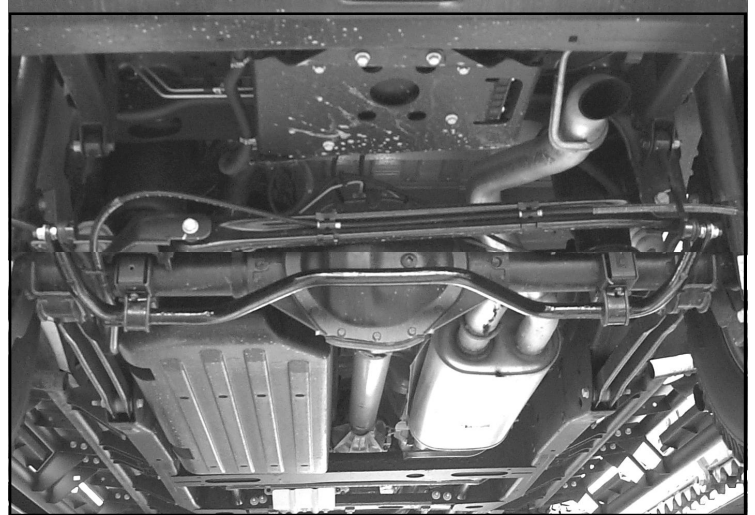
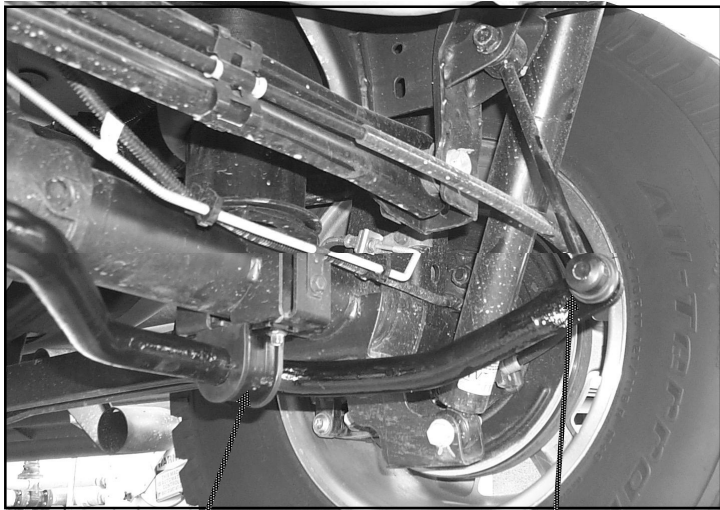
# Hellwig PRODUCTS.com

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## INSTALLATION INSTRUCTIONS

Thank you for purchasing a quality Hellwig Product.

PLEASE READ THIS INSTRUCTION SHEET COMPLETELY BEFORE STARTING YOUR INSTALLATION



D-Shaped Poly-Bushing  
and U-Plate

Factory End-Links  
Installed with Hellwig  
bar.

### TORQUE TABLE

**BOLT SIZE:** 3/8" = 20-30 ft. lbs. - 7/16" = 35-45 ft. lbs. - 1/2" = 50-70 ft. lbs. - 9/16" = 70-90 ft. lbs.

**SAFETY: BEFORE STARTING YOUR INSTALLATION, BE SURE TO SET PARKING BRAKE AND CHOCK TIRES.**

**NOTE: TO EASE INSTALLATION AND TO PROPERLY ADJUST BAR, THE WEIGHT OF THE VEHICLE MUST BE ON THE SUSPENSION, AS IF DRIVING DOWN THE ROAD. DO NOT RAISE VEHICLE BY FRAME.**

**NOTE: THIS ANTI-SWAY BAR IS DESIGNED TO REPLACE THE EXISTING FACTORY INSTALLED REAR SWAY BAR USING THE FACTORY END-LINKS AND U-PLATE MOUNTING HARDWARE.**

1. Remove the factory installed rear anti-sway bar. Keep all hardware attaching bar at axle, these parts will be reused later.
2. Apply a thin layer of grease inside D-shaped poly-bushings to help reduce any possible road noise. Then install D-shaped poly-bushings onto bar in same location as bushings on factory bar. Place U-plates over D-bushings and attach bar to axle using factory mounting hardware removed earlier. **LEAVE LOOSE** at this time to allow for adjustment later.
3. Center the bar under vehicle.
4. Attach end of sway bar to factory End-Links and torque to above specifications.
5. Bounce vehicle checking for clearance on all undercarriage components, readjust as needed.
6. Drive vehicle a few miles and recheck your installation, then periodically thereafter.

**ATTENTION INSTALLER: BE SURE CUSTOMER RECEIVES THIS INSTRUCTION SHEET, ALL WARNING CARDS, NOTE CARDS AND WARRANTY FORM.**